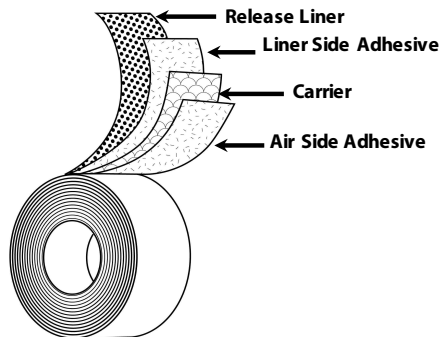


1173G

Double-Coated Tape



- Liner:** 80lb semi-bleached, super-calendered kraft, silicone coated both sides
- Liner Side Adhesive:** Acrylic (I603)
- Backing/Carrier:** 0.5 mil polyester film
- Air Side Adhesive:** Acrylic (I603)

Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastic

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 80lb Liner

Benefits

- Support for aid in processing and application
- Easily conforms to various surface types
- High initial tack
- Resists plasticizer migration
- Good adhesion to a wide variety of substrates
- Ideal for kiss cutting applications

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.8 mils	0.198 mm	PSTC 133
Adhesive Thickness (Air Side)	1.3 mils	0.033 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.3 mils	0.033 mm	PSTC 133
Liner Thickness	4.7 mils	0.119 mm	PSTC 133
Adhesion to Steel (Air Side)	40 oz/in	4.38 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	50 oz/in	5.47 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	<24 hours		PSTC 107
Shear Strength (Liner Side)	<24 hours		PSTC 107
Laminating Temperature	65 to 150 °F	18 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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