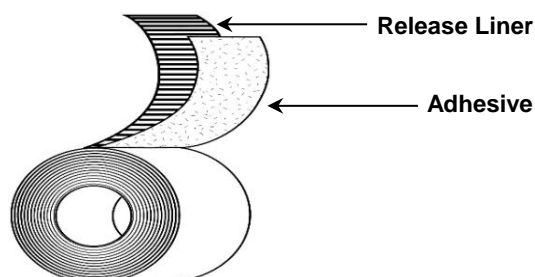


Low VOC Acrylic Transfer Tape



Liner: 55# Gold Glassine Liner

Liner Side Adhesive: Acrylic (I645)

Applications

- Laminating and bonding applications on high and low surface energy materials, rough or porous materials such as non-wovens, felts, foams, etc.
- Ideal for low volatile compound (VOC) uses
- Excellent for applications requiring quick stick
- Automotive and foam bonding applications

Features

- Acrylic Adhesive
- 55# Glassine Liner

Benefits

- High peel strength
- Excellent high or low temperature performance
- Excellent room temperature shear performance
- Bonds to a wide range of substrates
- Good wet out on rough and porous surfaces
- Conformable and good dimensional stability
- Smooth, easy release

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	1.5 mils	0.038 mm	PSTC 133
Liner Thickness	3.0 mils	0.076 mm	PSTC 133
Adhesion to Steel (15 min dwell, RT)	66 oz/in	7.22 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (72 hr dwell, RT)	96 oz/in	10.50 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (72 hr dwell, 158F)	116 oz/in	12.69 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Loop Tack	186 oz/in	20.35 N/cm	PSTC 16
Shear Strength	>7 Days		PSTC 107 Mod - 1"x 1" x 500g
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-4 to 300 °F	-20 to 149 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.