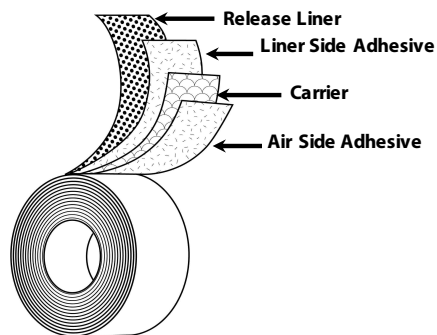


# 1173D

## Double-Coated Tape



- Liner:** 60lb semi-bleached kraft, silicone coated both sides
- Liner Side Adhesive:** Acrylic (I603)
- Backing/Carrier:** 0.5 mil polyester film
- Air Side Adhesive:** Acrylic (I603)

### Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge, rubber, foam, and plastic

### Features

- Polyester Film Carrier
- Acrylic Adhesive
- 60lb Liner

### Benefits

- Support for aid in processing and application
- Easily conforms to various surface types
- High initial tack
- Resists plasticizer migration
- Good adhesion to a wide variety of substrates
- Economical liner for general purpose applications

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Total Thickness w/liner</b>	6.6 mils	0.168 mm	PSTC 133
<b>Adhesive Thickness (Air Side)</b>	1.3 mils	0.033 mm	PSTC 133
<b>Carrier Thickness</b>	0.5 mils	0.013 mm	PSTC 133
<b>Adhesive Thickness (Liner Side)</b>	1.3 mils	0.033 mm	PSTC 133
<b>Liner Thickness</b>	3.5 mils	0.089 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	40 oz/in	4.38 N/cm	PSTC 101 Mod
<b>Adhesion to Steel (Liner Side)</b>	50 oz/in	5.47 N/cm	PSTC 101 Mod
<b>Shear Strength (Air Side)</b>	<24 hours		PSTC 107
<b>Shear Strength (Liner Side)</b>	<24 hours		PSTC 107
<b>Laminating Temperature</b>	65 to 150 °F	18 to 65 °C	
<b>Maximum Continuous Use</b>	200 °F	93 °C	
<b>Intermittent Use</b>	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

The information presented herein was prepared at BERRY GLOBAL, INC. (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To BERRY's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY assumes any legal responsibility.