

4281

Double-Coated Foam Tape

Release Liner	Liner:	60# Densified Kraft	
Air Side Adhesive	Liner Side Adhesive: Rubber (1920)		
	Backing/Carrier:	4lb Density White Closed-Cell Cross- Linked PE Foam	
	Air Side Adhesive:	Rubber (1920)	

Applications

 Mounting signs, wire clips, moldings, reflectors, molded and extruded plastics, hardware, etc.

Features	Benefits
Rubber Adhesive	Moderate tackExcellent shear strength
	Bonds well to certain LSE substrates
PE Foam Carrier	 Facilitates gap filling for bonding to irregular surfaces Closed cell foam resists water/oil absorption
• 60# Kraft Liner	Easily die-cut

Typical Test Values

	Standard UOM	Metric	UOM	Test Method
Overall Thickness (w/liner)	69.5 mils	1.765	mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051	mm	PSTC 133
Carrier Thickness	62.0 mils	1.575	mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051	mm	PSTC 133
Liner Thickness	3.5 mils	0.089	mm	PSTC 133
Adhesion to Steel (Cohesive)	160 oz/in	17.50	N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>14 Days	no creep		PSTC 107 Mod
Laminating Temperature	68 to 100 °I	= 20 to 38	3°C	
Service Temperature	30 to 150 °I	-1 to 66	°C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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