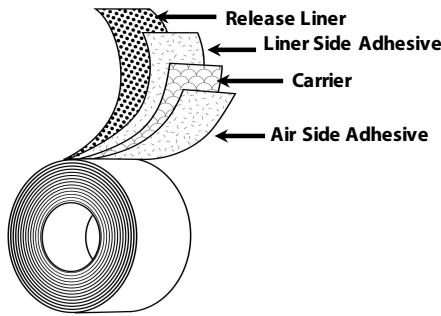


# 4787M

## Double-Coated Tape



<b>Liner:</b>	74# Polycoated Kraft
<b>Liner Side Adhesive:</b>	Rubber (I918)
<b>Backing/Carrier:</b>	0.5 mil PET Film
<b>Air Side Adhesive:</b>	Rubber (I918)

### Applications

- Extremely aggressive for bonding to a broad variety of substrates

### Features

- Rubber-Based Adhesive
- Polyester Film Carrier
- 74# Kraft Liner

### Benefits

- Exceptional peel strength
- High tack and good shear properties
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Overall Thickness (w/liner)</b>	11.0 mils	0.279 mm	PSTC 133
<b>Air-Side Adhesive Thickness</b>	2.5 mils	0.064 mm	PSTC 133
<b>Carrier Thickness</b>	0.5 mils	0.013 mm	PSTC 133
<b>Liner Side Adhesive Thickness</b>	2.5 mils	0.064 mm	PSTC 133
<b>Liner Thickness</b>	5.5 mils	0.140 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	190 oz/in	20.79 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Liner Side)</b>	185 oz/in	20.24 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Air Side)</b>	340 oz/in	37.20 N/cm	PSTC 101 Mod - 2 mil Alu Foil
<b>Adhesion to Steel (Liner Side)</b>	315 oz/in	34.46 N/cm	PSTC 101 Mod - 2 mil Alu Foil
<b>Shear Strength</b>	14 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	30 to 150 °F	-1 to 66 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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