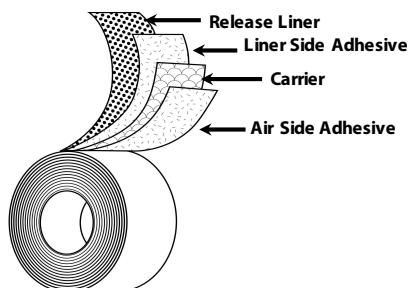


# 668M-74

## Double-Coated PET Film Tape



**Liner:** 74# Polycoated Kraft

**Liner Side Adhesive:** Acrylic (I643)

**Backing/Carrier:** 0.5 mil PET Film

**Air Side Adhesive:** Acrylic (I643)

### Applications

- Laminating and bonding for vinyl products such as flooring, wall coverings, synthetic leather, and sheet or roll goods
- Applications where a heavy adhesive mass is preferred

### Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

### Benefits

- Excellent tack
- Resists plasticizer migration  
Good adhesion to a wide variety of substrates
- Support for aid in processing and application
- Conformable
- Easily die-cut

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Overall Thickness (w/liner)</b>	13.0 mils	0.330 mm	PSTC 133
<b>Adhesive Thickness (Air Side)</b>	3.5 mils	0.089 mm	PSTC 133
<b>Carrier Thickness</b>	0.5 mils	0.013 mm	PSTC 133
<b>Adhesive Thickness (Liner Side)</b>	3.5 mils	0.089 mm	PSTC 133
<b>Liner Thickness</b>	5.5 mils	0.140 mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	54 oz/in	5.91 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Liner Side)</b>	48 oz/in	5.25 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Air Side)</b>	120 oz/in	13.13 N/cm	PSTC 101 Mod - 2 mil Alu Foil
<b>Adhesion to Steel (Liner Side)</b>	125 oz/in	13.68 N/cm	PSTC 101 Mod - 2 mil Alu Foil
<b>Loop Tack (Air Side)</b>	80 oz/in	8.75 N/cm	PSTC 16
<b>Loop Tack (Liner Side)</b>	50 oz/in	5.47 N/cm	PSTC 16
<b>Shear Strength</b>	6 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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