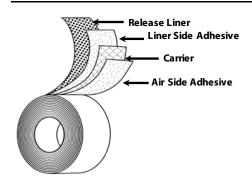


754T Double-Coated Tape



Liner: 74# Polycoated Kraft

Liner Side Adhesive: Acrylic

Backing/Carrier: Non-Woven

Air Side Adhesive: Acrylic

Applications

 Laminating and bonding applications on high and low surface energy materials such as foams and plastics Ideal for low volatile compount (VOC) applications

Features Benefits

Acrylic Adhesive	 Excellent tack and good shear 	
	 Excellent adhesion to foam substrates 	
	 Low VOC adhesive 	
Non-woven Reinforcement	 Provides stability and conformability 	
• 74# Kraft Liner	 Conformable and good dimensional stability 	

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Thickness (Adhesive & Scrim)	4.9 mils	0.124 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel	77 oz/in	8.42 N/cm	PSTC 101 Mod
Loop Tack	110 oz/in	12.03 N/cm	PSTC 16
Shear Strength	>3 Days		
Laminating Temperature	68 to 100 °F	30 to 38 °C	
Service Temperature	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment.

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