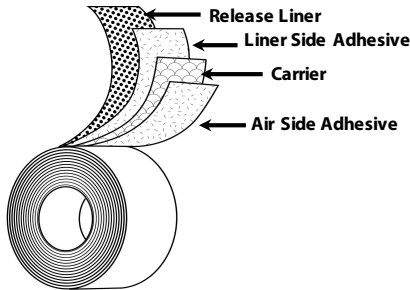


353M-74

Double-Coated PET Film Tape



Liner:	74# Polycoated Kraft
Liner Side Adhesive:	Acrylic (I625)
Backing/Carrier:	0.5 mil PET Film
Air Side Adhesive:	Acrylic (I625)
Specifications:	Various automotive specs

Applications

- Bonding and laminating to urethane foams such as polyether, polyester, and low perm foams
- Laminating cloth, vinyl, cork, paper, and plastics

Features

- Acrylic Adhesive
- Polyester Film Carrier
- 74# Polycoated Kraft Liner

Benefits

- High peel and high tack
- Moderate shear strength
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	9.0 mils	0.229 mm	PSTC 133
Adhesive Thickness (Air Side)	1.7 mils	0.043 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.3 mils	0.033 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	99 oz/in	10.83 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	94 oz/in	10.28 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Air Side)	220 oz/in	24.07 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Adhesion to Steel (Liner Side)	210 oz/in	22.97 N/cm	PSTC 101 Mod - 2 mil Alu Foil
Shear Strength	4-7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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