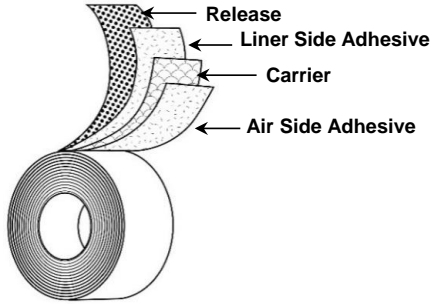


PRELIMINARY



# 4148M-74

## Double-Coated Polyester Film Tape



**Liner:** 74# Polycoated Kraft

**Liner Side Adhesive:** Rubber (1923)

**Backing/Carrier:** 0.5 mil PET Film

**Air Side Adhesive:** Rubber (1924)

### Applications

- Bonding to a wide variety of foams, felt, cork, rubber, and sponge materials
- Splicing applications
- Weatherstripping
- General purpose bonding uses
- Gasket, insulation, light shielding, and sound damping uses

### Features

### Benefits

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>• Rubber Adhesive System</li> <li>• Polyester Film Carrier</li> <li>• 74# Polycoated Kraft Liner</li> </ul> | <ul style="list-style-type: none"> <li>• Offers exceptionally high tack and high peel</li> <li>• Good shear strength</li> <li>• Well-suited for general purpose bonding to medium and high energy substrates</li> <li>• Air side designed for bonding to various foams, as well as rough and porous surfaces</li> <li>• Exhibits moderate bond to LSE substrates</li> <li>• Support for aid in processing and application</li> <li>• Conformable</li> <li>• Conformable and good dimensional stability</li> <li>• Suitable for die-cutting and other slitting operations</li> </ul> |
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### Typical Test Values

	Standard UOM		Metric UOM		Test Method
<b>Overall Thickness (w/liner)</b>	9.2	mils	0.234	mm	PSTC 133
<b>Air-Side Adhesive Thickness</b>	1.8	mils	0.046	mm	PSTC 133
<b>Carrier Thickness</b>	0.5	mils	0.013	mm	PSTC 133
<b>Liner Side Adhesive Thickness</b>	1.4	mils	0.036	mm	PSTC 133
<b>Liner Thickness</b>	5.5	mils	0.140	mm	PSTC 133
<b>Adhesion to Steel (Air Side)</b>	109	oz/in	11.92	N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Liner Side)</b>	136	oz/in	14.88	N/cm	PSTC 101 Mod - 1 mil PET
<b>Laminating Temperature</b>	68 to 100	°F	20 to 38	°C	
<b>Service Temperature</b>	30 to 150	°F	-1 to 66	°C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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